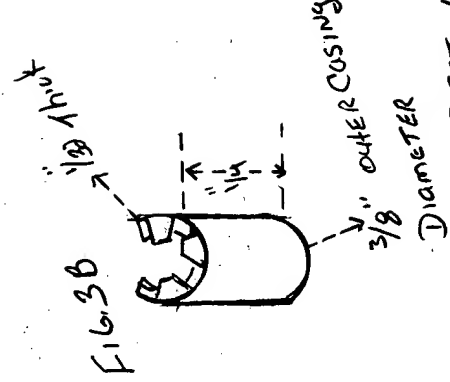
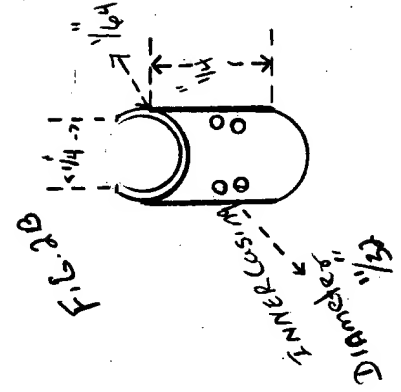
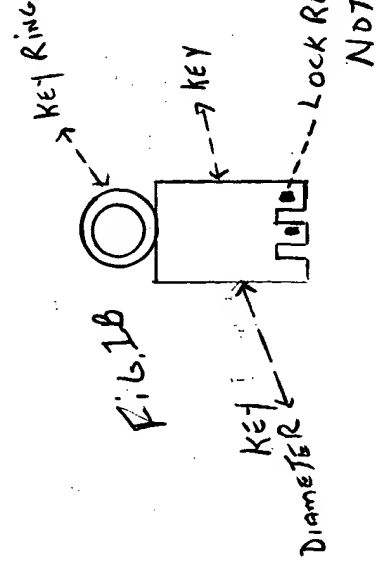
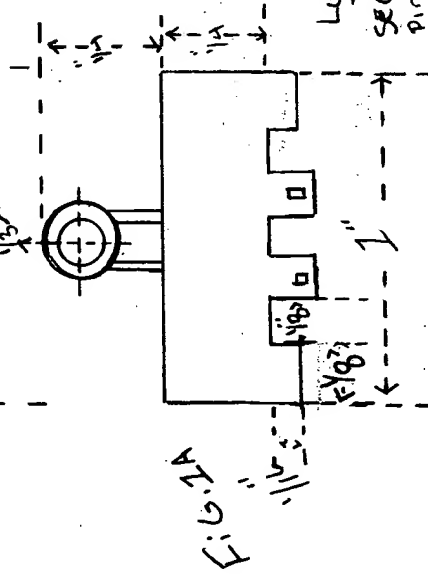
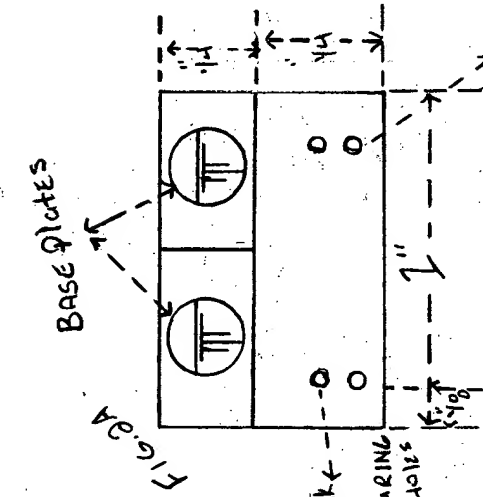
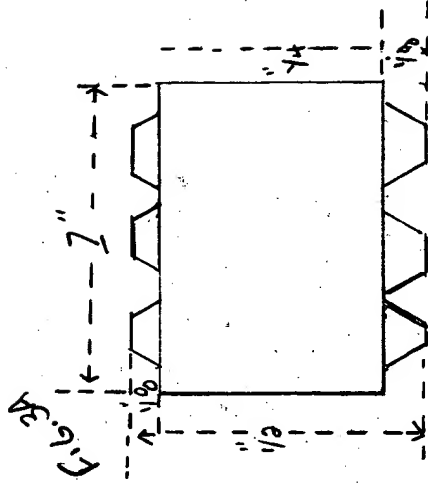
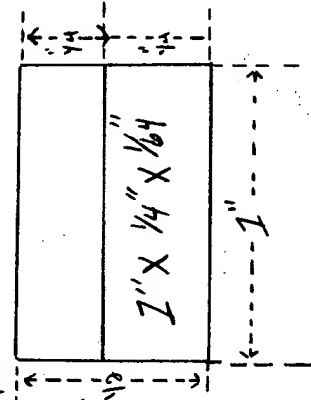
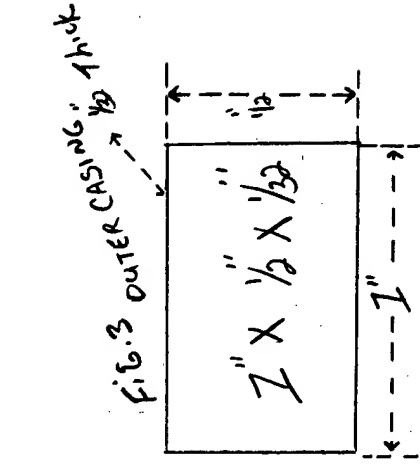
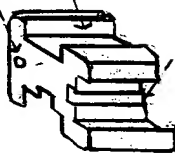


SIZE ONE  
FOR 220-300000000



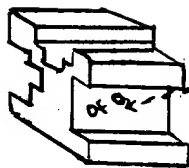
\* ALL DRAWINGS  
SIZE X 1/2

SAFETY LOCK  
Semi Automatic HAND GUNS  
SIZE 1 OF 4 SEE 3017

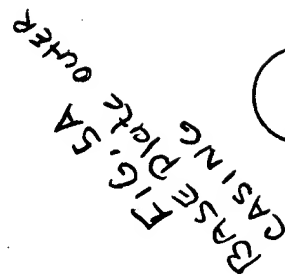
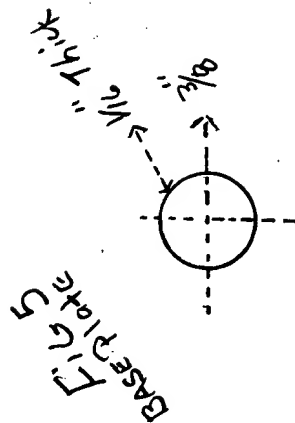
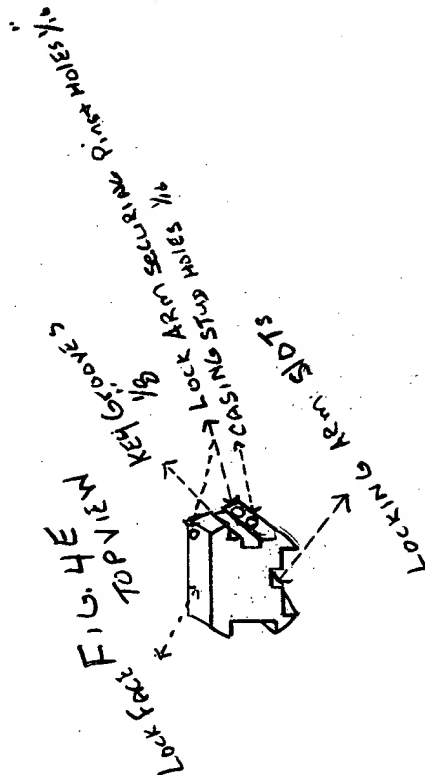


LOCKING -  
APPROXIMATE

STANDARD



STUD HOLES  
1/16



Notches 1/2 HIGH  
LOCKING →

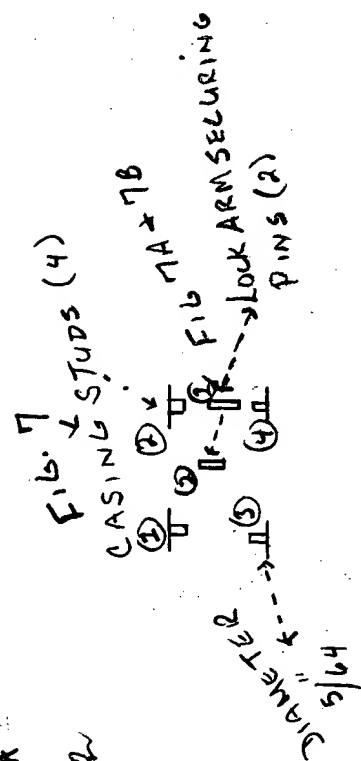
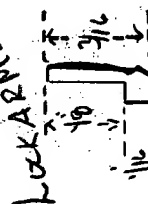


FIG. 8  
SPRING PIN

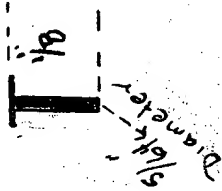


FIG. 9  
SPRINGS



FIG. 10  
LOCK IN FIRE POSITION

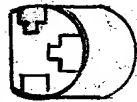
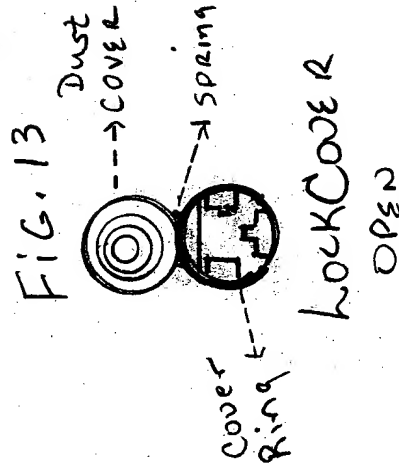
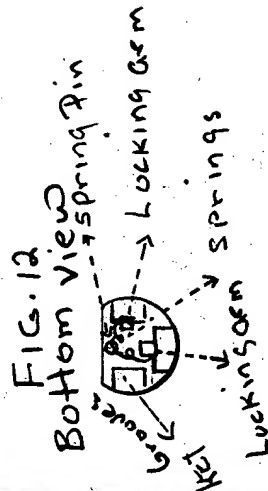


FIG. 11  
LOCK IN SAFE POSITION



	KEY & RING	INNER CASING	OUTER CASING	LOCK CORE
	$R = \frac{1}{32}$	$R = \frac{13}{32}$	$R = \frac{15}{32}$	
SIZE 1	$1" \times \frac{5}{8}" \times \frac{1}{16}"$	$1" \times \frac{1}{4}" \times \frac{1}{16}"$	$1" \times \frac{1}{2}" \times \frac{1}{32}"$	$\frac{3}{16}" \times \frac{1}{32}"$
SIZE 2	$\frac{7}{8}" \times \frac{5}{8}" \times \frac{1}{16}"$	$\frac{7}{8}" \times \frac{1}{4}" \times \frac{1}{16}"$	$\frac{7}{8}" \times \frac{1}{2}" \times \frac{1}{32}"$	$\frac{3}{16}" \times \frac{1}{16}"$
SIZE 3	$\frac{5}{8}" \times \frac{5}{8}" \times \frac{1}{16}"$	$\frac{5}{8}" \times \frac{1}{4}" \times \frac{1}{16}"$	$\frac{5}{8}" \times \frac{1}{2}" \times \frac{1}{32}"$	$\frac{1}{4}" \times \frac{1}{16}"$
SIZE 4	$\frac{1}{2}" \times \frac{5}{8}" \times \frac{1}{16}"$	$\frac{1}{2}" \times \frac{1}{4}" \times \frac{1}{16}"$	$\frac{1}{2}" \times \frac{1}{2}" \times \frac{1}{32}"$	$\frac{1}{4}" \times \frac{1}{16}"$



\* R = Diameter

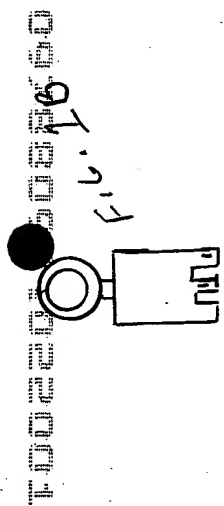


FIG. 8

FIG. 7

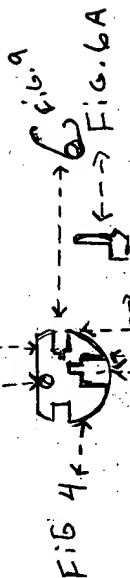


FIG. 9

FIG. 6A

FIG. 6

FIG. 9A

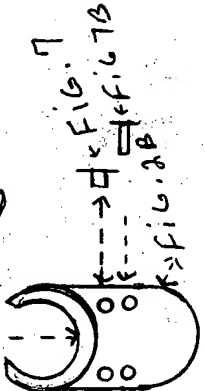
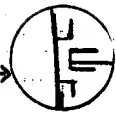


FIG. 7B

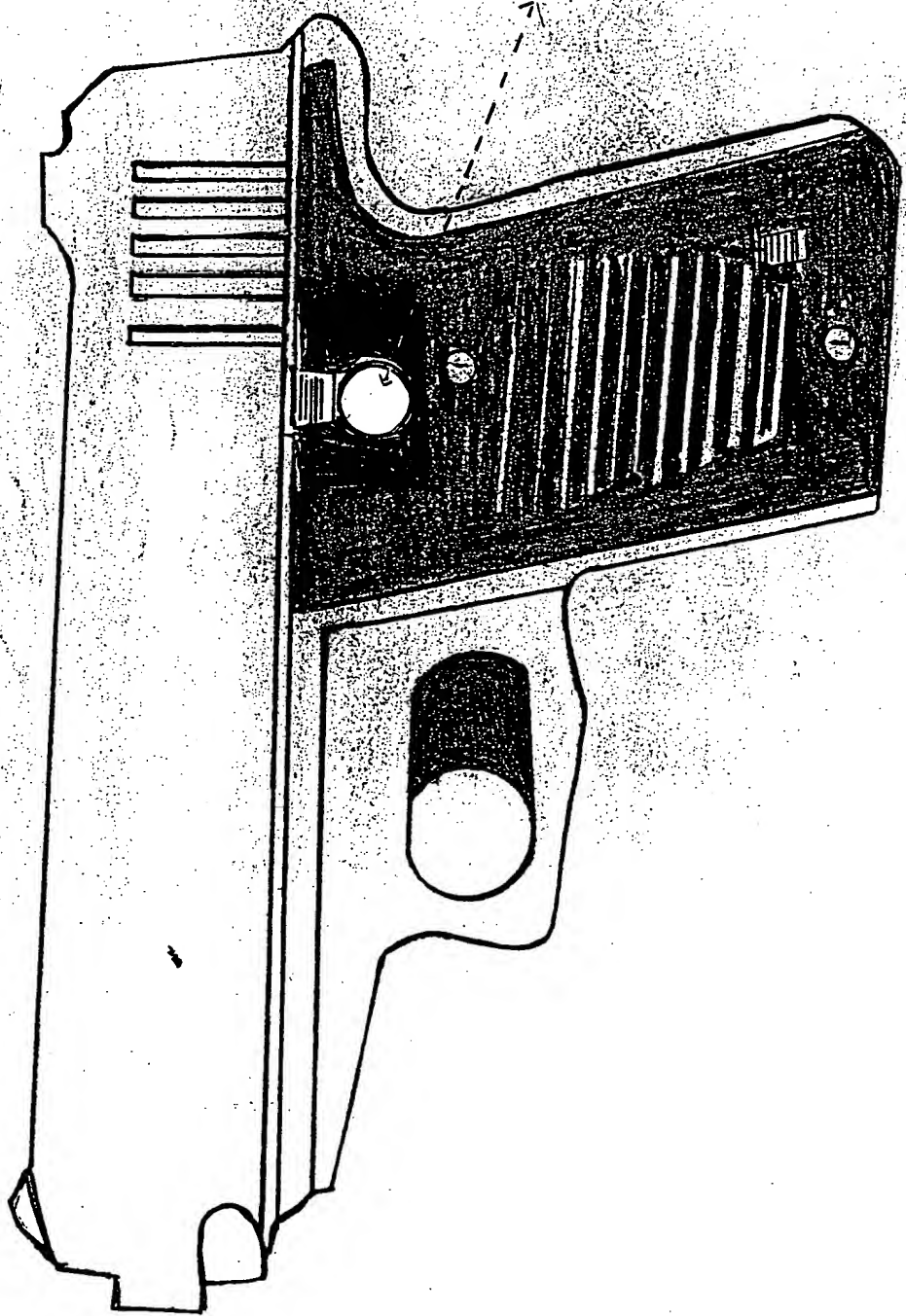
FIG. 7A



FIG. 3B



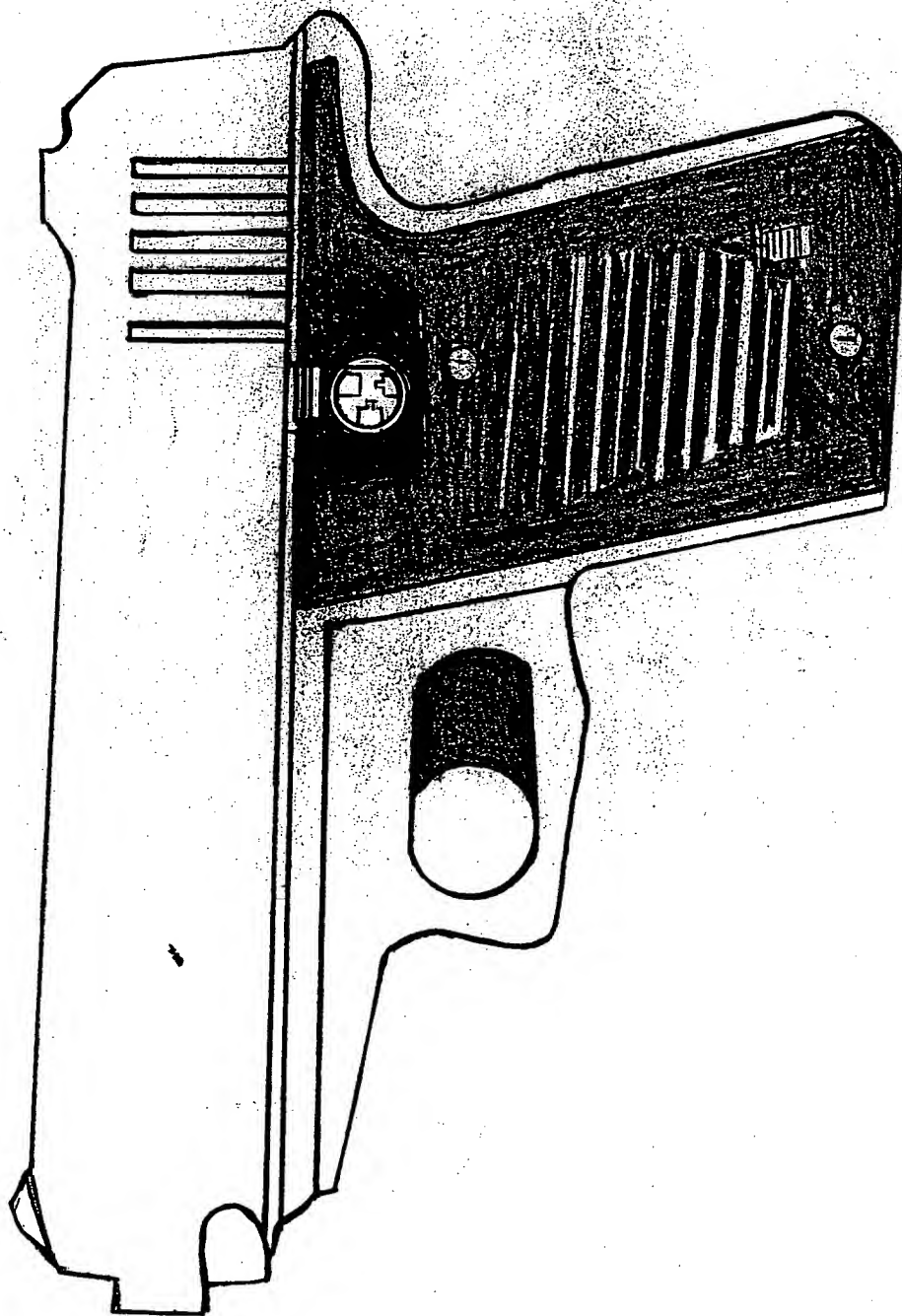
FOUO 88083260



Hole Drilled  
1 1/32 Diameter

60F7

## Lock in SAFE Position



LOCK IN FIRE POSITION

